



PET PREFORM SPECIFICATIONS SHEET

DATE: Feb 12 th, 16

REFERENCE: PRE-KX-01

MADE BY: PET LABORATORY

REV: "O"

TECHNICAL SHEET: 13 ALASKA PREFORM

PREFORM: 13

FINISH: ALASKA

COLOR: WITHOUT COLOR, PIGMENTED, CLEAR, OR OPAQUE

COMPOSITION: PET RESIN (POLYETHYLENE TEREPHTHALATE) WITH OR WITHOUT PIGMENT

INTENDED USE: MANUFACTURE OF PACKAGING

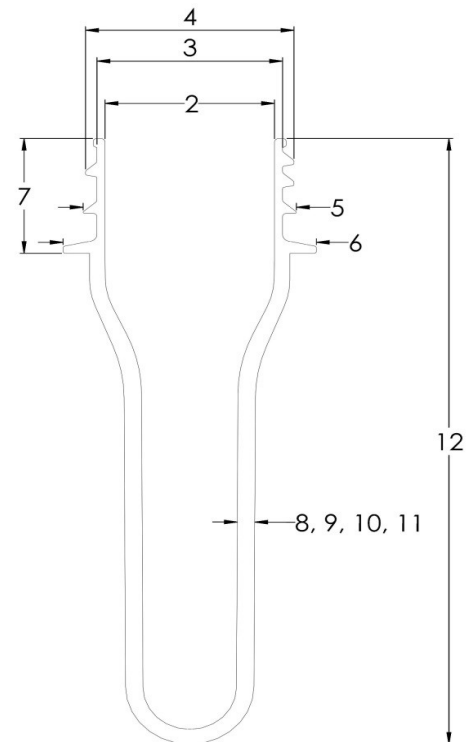
PACKING: GAYLORD CONTAINER (CARTON BULK BOX), STRAPPED AND LABELED, POLYETHYLENE INNER LINER. **PIECES PER BOX:** 18,816

STORAGE: DO NOT EXPOSE THE BOX TO MOISTURE, UV RAYS, AVOID BRUSH MOVEMENTS KEEP IN CLEAN PLACE, WITHOUT DUST.

QUALITY LABORATORY TESTS: WEIGHT, DIMENSIONAL ANALYSIS, ACETALDEHYDE AND INTRINSEC VISCOSITY.

DIMENSIONS:

No.	CHARACTERISTIC	UNITS	SPECIFICATIONS	
			MIN	MAX
1	WEIGHT	g	12.70	13.30
2	CONTROL DIAMETER AT TOP OF FINISH	mm	21.61	21.87
3	THREAD ROOT DIAMETER	mm	23.65	23.95
4	THREAD CREST DIAMETER	mm	26.62	26.88
5	TAMPER EVIDENT BEAD DIAMETER	mm	27.20	27.50
6	SUPPORT LEDGE DIAMETER	mm	32.30	32.70
7	HEIGHT FROM SUPPORT LEDGE	mm	16.10	16.50
8	THICKNESS 1	mm	2.11	2.37
9	THICKNESS 2	mm	2.11	2.37
10	THICKNESS 3	mm	2.11	2.37
11	THICKNESS 4	mm	2.11	2.37
12	TOTAL PREFORM HEIGHT	mm	85.80	86.20



NOTE: THICKNESS 1, 2, 3 Y 4 ARE 90° EACH OTHER.
HEIGHT FROM SUPPORT LEDGE = HEIGHT OF FINISH